



## Shandong Huge Dental Material Corporation

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## **COMPANY PROFILE**

HUGE Dental (short for Shandong Huge Dental Material Corporation) that integrates R&D, manufacturing, sales of dental products and services, was founded in 2006 in Rizhao Shandong, China, the United Nation's Best Cities for Residences. Until 2021, there are three R&D centers functioning independently in Beijing, Qingdao and Rizhao.

FDA CE

Certified

600+

Employees

10,000m<sup>2</sup>

Manufacturing and research plant

Implementing strict QC standards for dental industry, HUGE Dental has passed the CE(EU), FDA(USA), MDL(Canada), ISO13485 and other quality system certifications and product registrations. Its products have been exported to nearly 100 countries/ regions all over the world.

HUGE Dental will continue to take independent innovation as the core motivity, to provide customers with integrated dental solutions. HUGE Dental has been committed to becoming one of the most influential dental medical brands in the world.

100+

Sale Countries

50,000,000+

**Product Users** 



## **Huge International Team Profile**

This is a team full of passion and vitality, with a group of colleagues who love HUGE and its products; our international business department of HUGE has 33 team members, 50% of whom have overseas study, life and work experience. Many of our team members are proficient in communication in more than two languages: English, Spanish, Russian, Arabic, French, Japanese, Vietnamese, Portuguese. Our team motto is to be a better me, for the dream of HUGE, to realize a better self.

## MISSION

Providing safe products for our consumers.

Providing reliable products to our customers, and help them to succeed.

Providing secure and challenging working environment for our employees.

## CULTURE

We insist satisfied employees mean satisfied customers.

We created a culture that doesn't value excuses, our team target is to accomplish job, in spite of difficulty. And all of member are rewarded for dealing with that.

We have a culture where we are incredibly self-critical, and always keep good attitude.

We think working environment characterized by openness, respect, trust and fairness is an indispensable requirement for innovation and excellent work results.

We look after our employees, listen to them, and support them in their professional development, health and personal evolution.

We not only respect cultural and regional differences, but view such diversity as a key element for our long-term success.

























## **Huge Memorabilia**

## 2006-2010

HUGE was restructured refreshed, dedicating into high-quality dental material R&D, and the CAD/CAM tooth molding center was established, 8 series of teeth with different mould design that can be applied to all races worldwide were launched;

HUGE RIZHAO manufacturing center was set up and became one of the largest synthetic polymer teeth manufacturers in China;

## 2011-2016

National Certification of New Hi-tech Enterprise was awarded to HUGE. The company was listed with NEEQ in 2015, and in the same year, HUGE acquired Enjoy Laboratory, which is one of the most advanced Glass Ionomer Cement material research and development lab in China. Many newer dental products such as PMMA BLOCK, Zirconia Block, Light Curing Tray, PERFIT Elastomeric Impression Material and Glass Ionomer Cement were launched, HUGE products were exported to 80 countries;

KAIJING synthetic polymer teeth and PERFIT Elastomeric Impression Material are one of the most popular brands that widely used in the Chinese market;

## 2017-2020

HUGE R&D Center started to work; HUGE India company started to work; Invisible Orthodontic Solution was launched; Many more new products for adhesive, direct restorations and indirect restorations are to be launched.

## 2021-

New plant was put into production for dental clinical materials. The Gradient Multilayer Zirconia and 4th generation Acrylic teeth were launched.

Huge International Team Profile Huge Memorabilia

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## **HUGE Lastest Highlights**

## The Pioneer of Dental Clinical and Restorative Products in China

- 15+ years clinical practice
- Widely selling in 80+ countries/regions
- Full solution provider for clinical application
- Rapid clinical feedback based on 4 stomatological hospitals in HUGE group



# HUGE



HUGE Lastest Highlights

HUGE Lastest Highlights

## **Digital Full Denture**

Digital Denture is a complete manufacturing process for the rapid digital production of removable full-arch dentures.

This innovative process integrates the treatment steps in the dental practice with the digital manufacturing processes in the lab.





Pink PMMA BLOCK
Removable structures for dentures
(Denture Base)



Mutilayer PMMA BLOCK
Removable structures for dentures
(Dental Arch)

## **Synthetic Polymer Teeth**

*First* multi-layered synthetic polymer teeth manufacturer in China 80Million Annual production capacity of synthetic polymer teeth

## New Coming Series-

# Hardness over 40HV0.2

- Excellent wear resistance and grinding resistance
- Smooth and shiny surface after been re-polished
- Lasting anti staining
- High fire resistance

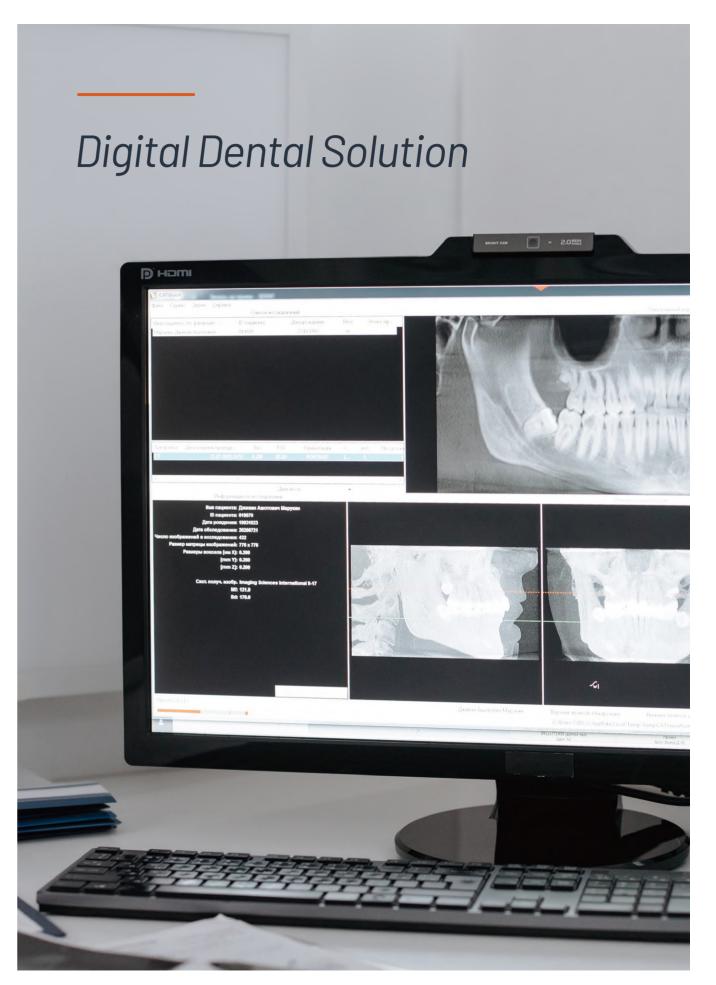




HUGE Lastest Highlights

HUGE Lastest Highlights





Huge International Team Profile

Digital Dental Solution

## Invisible Orthodontic Appliance





A kind of bracketless invisible orthodontic appliance.

A kind of transparent, invisible, custom-made, and removable appliance. Integrating computer-aided design, orthodontic technology, 3D printing technology and advanced intelligent manufacturing technology.

## Process of Clinical Application



Clinical reception

Clinical examination + necessary treatment + photos and X-rays



PVS impression/oral scanning file + photos and X-rays

• 3D scheme confirmation

Online scheme review + modification opinions submission + scheme confirmation

Aligner producing

3D printing + compressing impression+ CNC milling + finishing and polishing

Wearing

Clinic operation + patients guidance

6









Completion of treatment
 Confirmation form + photos and X-rays + impression taking + Retention

## **Why HUGE Clear Aligner**



## Innovative Double-Aligner System

To ensure more ideal treatment outcomes, the soft aligner starts gently and thicker aligner controls dental root movement precisely.



## **Full Treatable Cases**

Full treatable cases from mild case to complicated case are suitable to correct various malocclusions.



## **Expert Orthodontist-Led Team**

Programmed by the expert orthodontist-led team with scientific and accurate teeth movement, the 3D plan satisfies the requests from doctors and patients.



## **Intelligent Software & System**

The self-built system and portal provides the ortho system & dealer system.

The convenient multi-interface 3D viewers, including Web, Studio, and APP.

The intelligent 3D treatment plan sharing-link function, conducive to effective communication.



## Create bright smiles with the classic single-aligner digital orthodontic technology with aesthetics consideration.

Supported by the professional orthodontist team, the Classic aligners are made of the high-quality biomedical polymer material to give the new smiles.



## Innovative IntelMove tech that helps speed up complex tooth movement, even more comfortable.

With a soft aligner (0.625mm) and a hard aligner (0.75mm) for each step, Premium double-aligner system applies the IntelMove technology to exactly realize tooth movement and accurately control tooth position. Weekly change mode is recommended to give full play of soft force and accurate control, to enhance the correction effect for the more complex cases.



## **Short Turnaround Time**

Efficient 3+4 mode, 3 days for 3D plan programming and 4 days for aligners fabrication.



## **Professional Training Supports**

Online and offline training courses are offered for the purpose of better doctor practice potential exploration and development.





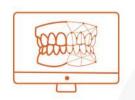
• Clear Aligner •



Digital Invisible Orthodontic Solution

Digital Invisible Orthodontic Solution

## **Advantages**







Resource Saving Not only labor but also storage space



Faster

Production time is

reduced from

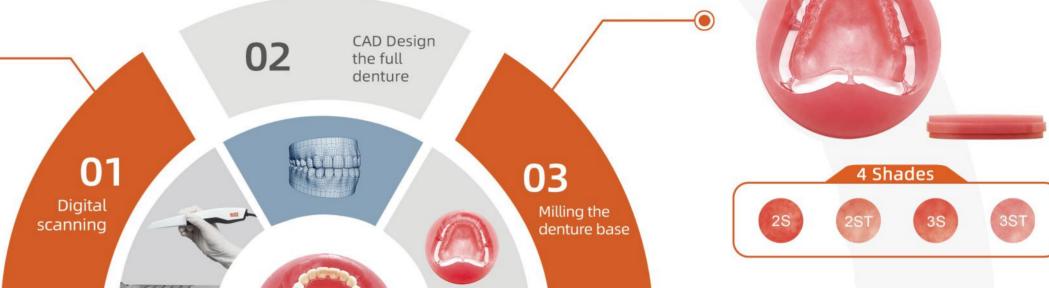
15 to 8 days

Digital Copy Store the information and easy remake

## **DIGITAL FULL DENTURE**

A complete manufacturing process





04

Milling the

dental arch



06

Your happy

patient

HUGE Multilayer PMMA BLOCK has a



Unrivaled aesthetics effect bring you a excellent experience of Digital Full Denture.

05

Cementing

Pink PMMA BLOCK **⋖** 

Removable structures for

dentures(Denture Base)

## Multilayer PMMA BLOCK **⋖**

Removable structures for dentures(Dental Arch)





## **Seamless Gradient**

unique seamless gradient to make the color change smoothly from teeth neck to cut end.



Digital Full Denture Solution







Surgical guide production



Guide the implanting surgery

## **Guided Surgery**

## Effectively Improve Clinical Safety and Patient Comfort.





#### Accurate and predictable

Accurate implanting site design, comprehensive implanting surgery plan. VinciSmile ensures the safe and successful surgery and the optimal restoration-oriented aesthetic effect



## Minimally invasive and efficient

VinciSmile ensures minimal trauma, rapid healing and short surgery time, improving the implanting efficiency and comfortable experience.



### Visualized scheme

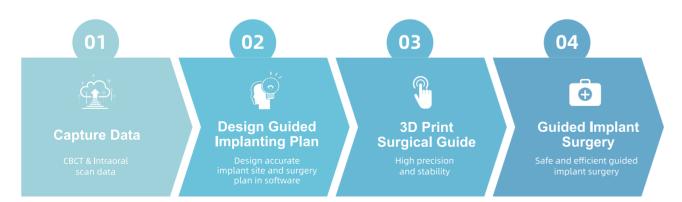
The fine visual implanting images make it easier for doctors to communicate with patients.



#### Comprehensive suppoting eqipuments

From preoperative intraoral scanner, to 3D printer and resin for surgical guide fabrication, as well as the intraoperative surgery kit. VinciSmile connects treatments from beginning to end.

## Digital Guided Implant Workflow



## Intraoral Digital Impression Instrument

A powder-free intraoral scanning device can display the teeth details in a high-definition natural view based on video dynamic intraoral scanning.

Staring 3D light structure scanning technology, high-speed and anti-shaking performance AI technology makes you enjoy the smart experience and smooth scanning.

Intelligent tracking technology ensures fast recovery scanning of any oral position.



9 Guided Surgery i-Vinci Interoral Scanner 20 •

## Vinci3D Dental Model-**3D Printing Material**

Available For 405 nm UV LED not only DLP Pinters but also LCD Printers.



## Advantages

- High Precision
- Stable Quality
- High Temperature Resistance
- Restoration/Orthodontic both OK



## Related Products

## Available Material:

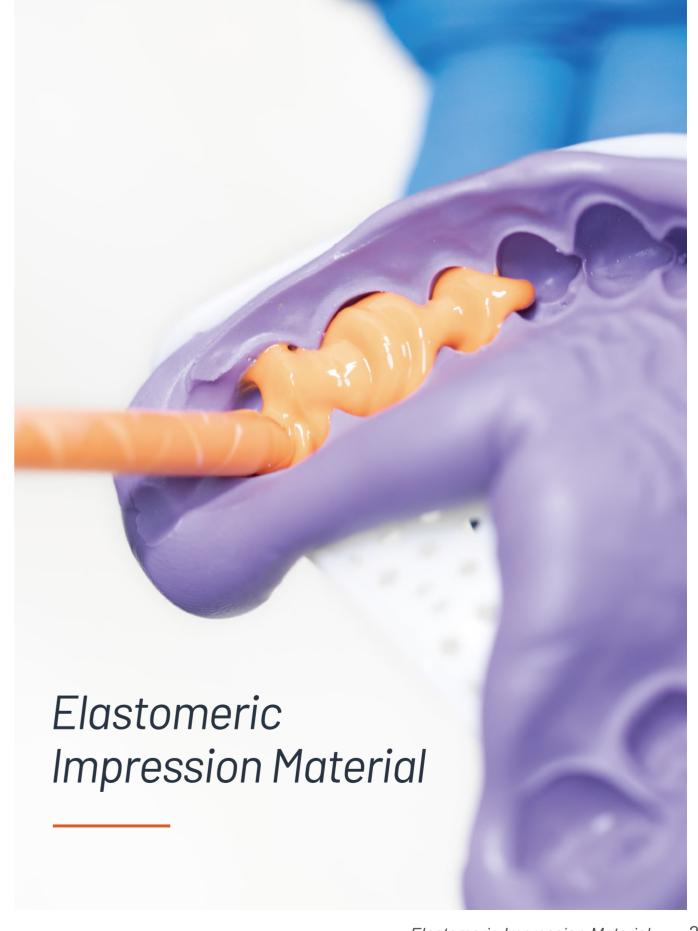


Guide

Gingiva







Vinci3D Printer



## PERFIT Putty Hand-Mix

#### Packaging

400g\*1 Base 400g\*1 Catalyst

2 Measuring Spoons



## PERFIT Light Body / Dispenser-Mix

#### Packaging

50ml\*2 Cartridge



## Essential solutions

#### Indication:

Double step impression with high precision for dental crowns, bridges, inlays, onlays

## Advantages:

- a. Good linear dimensional stability
- b. High tear strength and tensile strength
- c. Excellent hydrophilicity and outstanding thixotropy
- d. Diverse setting time to suit different needs



Technical Parameter	Putty		Light Body		
Туре	Normal Set	Fast Set NEW	Normal Set	Fast Set NEW	
Mixing Time	30s	30s	/	1	
Total Working Time	1min30s	1min15s	2min15s	1min30s	
Setting Time in oral cavity	3min	2min30	3min30s	2min30s	

Elastomeric Impression Material Elastomeric Impression Material





## PERFIT Heavy Body / Dispenser-Mix

## PERFIT Heavy Body / Auto-Mix









**Packaging** 50ml\*2 Cartridge

Packaging 380ml\*1 Cartridge

## Specific applications solutions

## Indication:

- a. Single/Double step impression technique for crowns, bridges,Inlays, onlays
- b. Ideal silicone with rigidity, high hardness and fluidity for a full denture and implantology.



## Advantages:

- a. Accurate: High rigidity and consistency, high reproduction of detail with Light Body
- b. Good mixing quality, avoid bubbles
- c. High precision and stability
- d. Suitable working and setting time ensures high clinical efficiency
- e. Easily removable, excellent patient experience



Technical Parameter	Heavy Body-Dispenser Mix		Heavy Body-Auto Mix	
Туре	Normal Set NEW	Fast Set	Normal Set NEW	Fast Set
Total Working Time	2min	1min30s	2min	1min30s
Intraoral Setting Time	3min30s	3min	3min30s	3min

- For automatic mixing of the 5:1 systems we recommend the use of Sympress.



Elastomeric Impression Material Elastomeric Impression Material

# PERFIT Regular Body/ Dispenser-mix

\* Efficient tool to save more clinical time



## Versatile solutions

#### Indication:

- a. Crown and bridge, edentulous, orthodontic and implant impression techniques.
- b. Light-curing guide for
- 1) Anterior aesthetic restoration
- 2) Indirect method of orthodontic brace bonding Occlusal stamp for composite restorations

#### Advantages:

- a. Reduce operation difficulty ,improve restoration quality and clinical convenience.
- b. Cut down chair time and re-diagnosis.
- c. Minimize material waste.



Total Working time: 4min30s



## **A-Silicone for Bite Registration**

## **PERFIT Bite Registration/ Dispenser-Mix**

## **Packaging**

50ml\*2 Cartridge





## Specific applications solutions

#### Indication:

Accurate occlusal registration

## Advantages:

- a. Accurate bite record with high final hardness (Shore A 89)
- b. High rigidity and easy trimming
- c. High dimensional stability

Technical Parameter	Bite Registration-Dispenser Mix		
Туре	Normal Set NEW	Fast Set	
Total Working Time	30s	12s	
Intraoral Setting Time	1min30s	45s	

Elastomeric Impression Material A-Silicone for Bite Registration

## **Impression Kit**

## Home Impression Kit

## Versatile solutions

## Indication:

Widely used in on-line oral treatment like invisible orthodontic, teeth beauty and sports mouthguard, for patients to take teeth impression at home

## **HUGE** standard package:

Putty Base 25g\*4+ Putty Catalyst 25g\*4
Upper trays\*2 + Lower trays\*2
Instruction for Use\*1



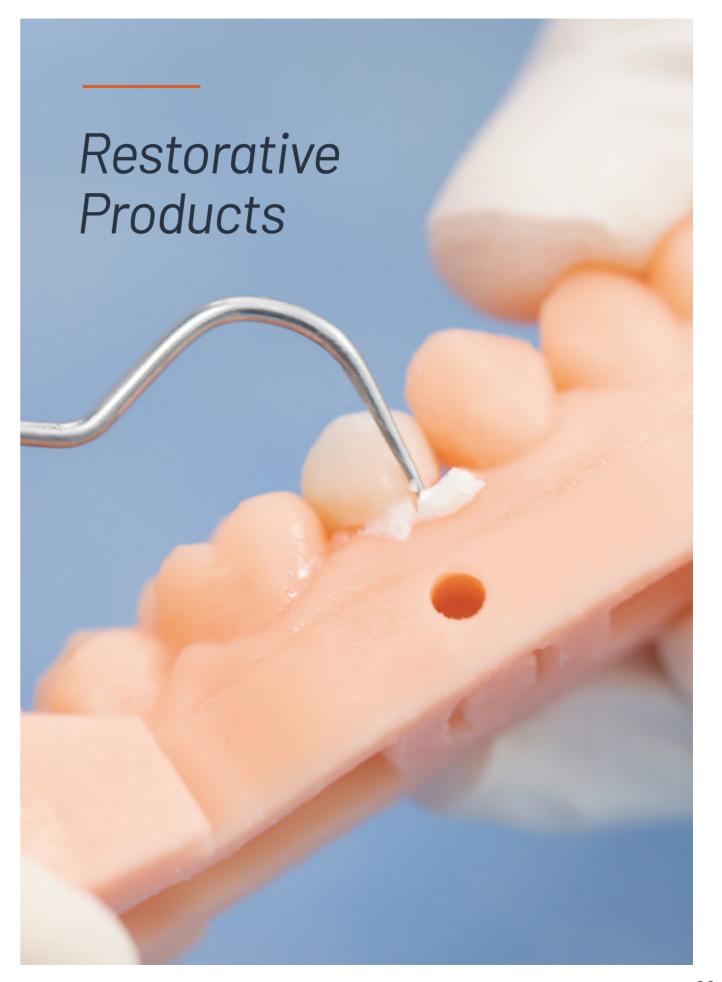
## Professional OEM services



- Complete Solution Provider
  Integrated product supply
- Rich Customized Options

  Diversified product configuration combination
- Reliable Quality

  Same material with HUGE Perfit



Home Impression Kit Restorative Products

## **Restorative Products**



Light Cure Dental Adhesive

## Features

- One-component self-etch light cure dental adhesive
- Suitable for various substrates
- Low film thickness (8µm), high bonding strength
- Compatible with total-etch, selective-etch and self etch
- Low microleakage prevents from secondary
- Virtually no postoperative sensitivity

## Specification

1\*5ml/bottle

HugeBond (Universal)





**TopCEM** 

**Dual Cure Resin Cement** 

## Features

- Dual cure feature offers flexible options
- High flexural strength of over 100 MPa
- Low film thickness, solubility and water absorption
- 3 opacity and 7 shades available
- Over 400% radiopacity

## Shade



## Specification

1\*8g/syringe *TopCEM* 





TopCEM Ceramic Primer

## **TopCEM Ceramic Primer**

## **Ceramic Coupling Agent**

#### Features

- Quick solvent evaporation minimizes waiting time
- Suitable for various restoration interfaces
- Simple operation, easy to apply, compatible with light curing or dual curing resin adhesive

(1\*5ml/bottle)

(1\*3ml/syringe, with 10 dispensing tips)

(1\*1.2ml/syringe, with 10 dispensing tips)



P-Etchant

## **P-Etchant**

Phosphoric Acid Etching Gel

#### Features

- 37% concentration
- Good rheology, locate accurately
- Bright colors to identify
- Easy to be rinsed off
- Eliminate surface dirt and make it rough for bonding



HF-Etchant

## **HF-Etchant**

Hydrofluoric Acid Etching Gel

## Features

- 9% concentration
- Good rheology, locate accurately
- Bright colors to identify
- Easy to be rinsed off

TopCEM Elite System

## **TopCEM Elite System**

Adhesive Resin Cement Solution

A professional cementation kit. All indications, one solution. Universally applied to different clinical cases.

#### CONTENT

5ml\*1 HugeBond Universal Light Cure Dental Adhesive

8g\*1 TopCEM Dual Cure Resin Cement

5ml\*1 TopCEM Ceramic Primer Ceramic Coupling Agent

3ml\*1 P-Etchant Phosphoric Acid Etching Gel

Accessories: Helical mixers, Dispensing tips, Mixing pad, Micro brushes

31 Restorative Products 32



TopCEM-Veneer

## TopCEM-Veneer

(2.5g/syringe, with 10 dispensing tips)

## Light Cure Veneer Cement

#### Features

- Seven shades/ three opacity levels for best esthetic results
- Light-cure-only system provides excellent color stability
- High bond strength, low water absorption and solubility guarantee good durability

#### Shade

TR (Translucent), A0 (Light+), A1 (Light), A2 (Medium), A3 (Dark), White (White Opaque), Opaque (Universal Opaque)



#### Shade

#### Features

- Try-in pastes offer excellent color match to final cured cement



TR (Translucent), A0 (Light+), A1 (Light), A2 (Medium), A3 (Dark), White (White Opaque), Opaque (Universal Opaque)



TopCEM-Try in

TopCEM-RMGI

## **TopCEM-RMGI**

(8g/syringe, with 10 dispensing tips)

(1.5g/syringe, with 10 dispensing tips)

**Resin Modified Glass Ionomer Cement-Luting** 

#### Features

- Self-adhesive luting cement
- Higher bond, compressive and flexural strengths
- Low film thickness



TrusFIL

## TrusFIL

## Universal Composite Restorative

- Nearly 40% nanostructured filler loading
- Excellent polishability and long-lasting shine appearance, easy to
- Exceptional flexural strength, low water absorption and solubility guarantee good durability

#### Shade

Body: A1, A2, A3, A3.5, A4, B1, B2, B3, B4, C1, C2, C3, C4, D2, D3, D4

Enamel: EA1, EB1, EC1, ET( Translucent)

Dentin: OA2( Opaque, A2)



TrusFIL-Flow

## **TrusFIL-Flow**

Flowable Composite Restorative

#### Features

- Light cure dental restorative material
- Indicated for Class III and V restorations
- Repair of small defects in indirect restorations
- Repair of resin and acrylic temporary restorations

#### Shade

A1, A2, A3, B1, B2, C1, C2, OA2.



Proseal F

## Proseal F

(1\*3g/syringe, with 10 dispensing tips)

(1\*4g/syringe)

(1\*2g/syringe)

## **Enamel Coating Resin**

- Shows pink before curing, and opaque white after light-curing
- A large amount of fluorine, release for a long time
- Little pungent odor

Restorative Products Restorative Products





## Indication

TopCEM Elite System is designed for cementation of all sorts of dental restorations including crowns, bridges, inlays/onlays, veneers, dental posts and other restorations, which are made of metals/alloy, glass ceramic, oxide ceramic (zirconia), metal-ceramic, all-ceramic, composites, and their combinations.

## Packaging

5ml*1	HugeBond Universal Light Cure Dental Adhesive
8g*1	TopCEM Dual Cure Resin Cement
5ml*1	TopCEM Ceramic Primer Ceramic Coupling Agent
3ml*1	P-Etchant Phosphoric Acid Etching Gel
Accessories:	Helical mixers, Dispensing tips, Mixing pad, Micro brushes

## PREPARATION/ PRETREATMENT (RESTORATIONS)

#### · Porcelain /Glass Ceramic Restorations



Apply a layer of 9% hydrofluoric acid etching gel (HF-Etchant) to the restoration surface. Wait for 60 seconds.



Rinse thoroughly with water for 10 seconds



Dry with oil-free air.



Apply TopCEM Ceramic **Primer** to the inner surface of the restoration, and wait for 60 seconds.



Dry the primed surface with oil-free air. \*DO NOT TOUCH THE SURFACE WITH YOUR HANDS.

## PREPARATION/ PRETREATMENT (TEETH)



Clean the tooth to be cemented, rinse with water.



Gently dry the tooth surface with oil-free air or cotton pellets. Isolate the teeth with rubber dam. Be careful not to over dry.

## [OPTIONAL]



Apply P-Etchant to both enamel and dentin surface(Total etch) or to enamel surface only (Selective etch).



Rinse the tooth surface thoroughly with water for 10 seconds. With a stream of water (0.2 -0.4 MPa pressure) while using

suction tube to dry the field

Note: Do not light cure bonding agent on the indirect restoration.

simultaneously



surface with air.

## **CEMENTATION/APPLICATION** (APPLY ADHESIVE TO TEETH)



Dry the tooth surface with oil-free air for 2-3 seconds. Be careful not to over dry.



Apply HugeBond Universal to the tooth surface evenly in two consecutive coats within 20 seconds to ensure a shiny surface.



Dry the tooth surface with oil-free air for 10-15 seconds surface for 10 to remove the solvent.

(If the shiny surface disappears after drying, re-apply the adhesive and re-dry.)



Light cure the tooth

## **CEMENTATION OF RESTORATIONS**

#### · Bridges, inlays, onlays, veneers



Place the 1:1 mixed TopCEM onto the primed surface of the restoration.



Seat the restoration on the tooth in position.



Light cure the excess cement in the margin for 2 seconds, remove and



Light cure each side of the restoration for 10s, or wait for 4.5 minutes.



Finish and polish, adjust the occlusal.

TopCEM Elite System TopCEM Elite System

## **Glass Ionomer Cement**

Glass ionomer cement (GIC) is a dental restorative material used as restorative material and luting cement.

Filling I, Luting I and Luting II will meet all your demands of esthetic restoration and cementation.



## Easy and effective

#### Features

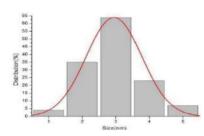
- High bonding strength and good biocompatibility
- Ideal particle size distribution and film thickness
- Excellent operating performance
- Continuous fluoride release
- Low solubility and good edge sealing results

## • Delivery Form

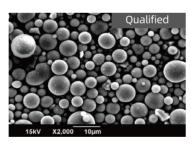
- Standard package:
- 30g powder + 25g liquid + 1 powder measure + 1 mixing pad
- Sample kit:

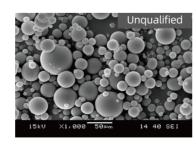
10g powder + 10g liquid + 1 powder measure + 1 mixing pad





Particle Size Distribution





Powder Particles Schematic Diagram

## Luting II











## Multifunctional, apply as both luting and filling

#### Features

- Different functions according to the powder-to-liquid ratio
- High bonding strength and compressive strength
- Low stickness to appliance
- Time saving
- 4 shades available: 0, A1, A2, A3

#### Delivery Form

- Standard package:
- 30g powder + 25g liquid + 1 powder measure + 1 mixing pad

10g powder + 10g liquid + 1 powder measure + 1 mixing pad

## Filling I









## Esthetic and durable

#### Features

- Restoration of primary teeth
- Restorations of Class III, V and limited Class I cavities
- Excellent compressive performance
- Continuous fluoride release
- 3 shades available: A1, A2, A3

#### Delivery Form

- Standard package:
- 15g powder + 12g liquid + 1 powder measure + 1 mixing pad

5g powder + 5g liquid + 1 powder measure + 1 mixing pad









## **HUGE GIC offers**

More convenient operating process, no need to etch or extra adhesive bonding. Less irritation to dental tissue, more reliable marginal sealing effect, as well as continuous fluoride releasing and outstanding radiopacity.

Indication		Luting I	Filling I	Luting II
	Ceramic/Glass Ceramic	•		•
Inlay/Onlay/	Oxide Ceramic	•		•
Crown/Bridge	Metal/Metal-Based	•		•
	Composite Resin			
Doct/Scrow	Metal	•		•
Post/Screw	Oxide Ceramic	•		•
Orthodontic Bands		•		•
Primary Teeth			•	•
Class III, V and Limited Class I Cavities			•	•
Base Lining			•	•
Core Build-Up			•	•
Atraumatic Restorative Treatment			•	•
Cavity of Unstressed Area			•	•



39 Glass Ionomer Cement CAD/CAM Products

## **PMMA BLOCK**

## More than a temporary material

- Seamless Gradient, natural and artistic
- Easy to operate, stable and efficient, Excellent biocompatibility
- Not only for temporary crowns and bridges but also for removable structures for dentures

## Technical Data:

Properties	Parameter
Flexural strength	>120 Mpa
Modulus of Elasticity	>2200Mpa
Water Absorption	<20µg / mm³
Water Solubility	<0.8µg/mm³



[ Multilayer PMMA BLOCK ]

#### Systems Available:

- Open systemφ98/φ100/φ104/φ108mm, Z-Systemφ95mm, AG-System φ89mm
- S-System 20mm/40mm/65mm cube with handle, L-System 72mm cube R-System 76mm cube

Thickness: 10mm to 30mm

- Best material for milling a denture base
- Easy to operate, stable and low water absorption, Excellent biocompatibility
- For long-term temporaries with a wear period up to 12 months

## Shades Available:











## Systems Available:

Open systemφ98/φ100/φ104/φ108mm,
 Z-Systemφ95mm, AG-System φ89mm



[ Pink PMMA BLOCK ]

## **CAD/CAM Products**







## [ Clear PMMA BLOCK ]

- Crystal clear surface with outstanding translucency
- Burns out without a trace
- Dense structure and low water absorption

Shades Available: Pink Orange Clear Red



Flexural Strength: >120Mpa Recommend Application:

• Dental night guard, Implant guide Male mold for casting



## [ Monolayer PMMA BLOCK ]

- Mills purely and polishes easily
- Easy to operate, stable and efficient, Excellent biocompatibility
- For long-term temporaries with a wear period up to 12 months

Shades Available: 16A-D, A0, B0, BL, BL1, BL2, BL3, BL4

Flexural Strength: >120Mpa



## [Full Denture PMMA BLOCK]

- Reduce production process
- Denture Arch is stable on the denture base
- Better accuracy than hand-made full denture

#### Shades Available:

Denture base: 2S 3ST 3S 3ST

Denture Arch: 16A-D, 2M2, BL, BL1, BL2, BL3, BL4

Flexural Strength: >120Mpa

41 PMMA BLOCK

## Flexible Block

HUGE Flexible Block is fabricated from a strong biocompatible nylon thermoplastic compound





High Tensile & Flexural Strength Fatigue Resistance





Low Water Absorption

**Excellent Stability** 





For the production of removable partial dentures (RPD'S), invisible crystal clear frame-works, night guards, full dentures implant retained dentures, clasps, and other metal-free removable dental appliances processed by CAD/CAM milling machines.



## **Technical Parameters**

Technical Requirements
≥30Mpa
≥40%
≤5%
≥20KJ/m2
≥30Mpa
≥1000Mpa

## **Indications**

- Invisible clear-transparent frameworks
- Full, partial and implant supported dentures
- Night guards
- Clasps and other dental appliances processed by CAD/CAM milling machines for light weight, aesthetic non-metallic restorations.

## **Benefit**

- Through CAD/CAM production, HUGE Flexible Block eliminates the wax-up stage, investing, casting and finishing
- HUGE Flexible Block when used for any type of denture, eliminates the need of metal reinforcements and metal clasps, improving aesthetics and patient comfort, avoiding the aesthetic compromise of metal clasp, which is replaced with a transparent translucent clasp
- Biocompatible, low water absorption
- Extremely unbreakable
- Lower weight, durable and precision

43 Flexible Block

## Zirconia Block Zirking



## **▼** Premium Series

100% Tosoh Material, Stable and efficient



## **High Translucency(HT)**

High strength with attractive translucency Colors Available: White & 16 Classic colors from A1 to D4 Flexural Strength: >1100Mpa



## High Strength(HS)

Best option for coping & abutment Translucency: 35% Colors Available: White Flexural Strength: >1400Mpa



## Anterior Translucency(AT)

High aesthetic effect with nature look of teeth Colors Available: White & 16 Classic colors from A1 to D4 Flexural Strength: >700Mpa Translucency: 49%



## Multilayer High Translucency(MHT)

Excellent esthetic effect with easy process Colors Available: A Dark A Light B Light Flexural Strength: 1100Mpa Translucency: 36%

## Systems Available:

- φ98/φ100/φ104/φ108mm, Z-Systemφ95mm, AG-System φ89mmS-System
- 20mm/40mm/65mm cube with handle, L-System 72mm cube R-System 76mm cube



## **Prime Series** ▼

A more economical option with reliable quality



## High Translucency(HT)

High strength with attractive translucency Colors Available: White & 16 Classic colors from A1 to D4 Flexural Strength: >1100Mpa



## **High Strength(HS)**

Best option for coping & abutment Colors Available: White Translucency: 35% Flexural Strength: >1400Mpa



## Anterior Translucency(AT)

High aesthetic effect with nature look of teeth Colors Available: White & 16 Classic colors from A1 to D4 Flexural Strength: >700Mpa Translucency: 49%



## Multilayer High Translucency(MHT)

Excellent esthetic effect with easy process Colors Available: 16 Classic colors from A1 to D4 Flexural Strength: 1100Mpa Translucency: 36%



## **Casting Wax**

Huge provides high quality casting wax and please contact us for more details.

Zirconia Block Casting Wax



1

## Seamless Gradient Natural Aesthetics

Seamless gradient to make the color change smoothly from teeth neck to cut end. HUGE 3D Multilayer Zirconia provide you natural aesthetics of teeth.

2

## Translucency Gradient Bionic Transparency

From 47.5% transparency of cut end to 44% of tooth neck, unique gradient achieve life-like texture. 3

## Flexural Strength Gradient Comfort and Strength

The flexural strength shows gradient from 700Mpa to 1060Mpa in order to protect opposing dentin by lower strength meanwhile ensure the strength in occlusion.



Seamless Gradient, natural and artistic Easy to operate, stable and efficient

• Flexural Strength: 700-1060Mpa

• **Translucency:** 44-47.5%

• Shades Available: 16 Classic colors from A1 to D4



47 GM Zirconia Block

## **Teeth Products**



## Designed for Implant, complete and easy to interchange

A premium acrylic teeth range specially designed for individual partial denture and full denture!



## Advantages

- The lifelike shade effect and structure of IMPLA are achieved with creative shaded layer of anterior and posterior
- Wide neck form enables easier esthetic adaptation of the prosthesis to the structure beneath
- No preparative hole on the ridge lap of posterior, makes IMPLA also compatible for individual abutment
- The anatomic shape design of posterior gives patient high chewing efficiency and easier contact between cuspids and grooved areas.

## **KAIPLUS**



## Hardest teeth over 40HV0.2 Four layers outlook effect

One of the high standard tooth lines which was created with extremely hard composite material!

## Advantages

- Smooth and shiny surface after having been re-polished
- High fire resistance- white defects on enamel part can only be found after five times of fire burn near 5cm, better than others which can only resist for one or four times.
- Good lasting anti-stain ability
- Four layers lifelike anterior with internal mamelons' design

## **MAIST**



## Suitable for partial and complete denture the same as for implant-supported denture

- Top range which combining aesthetical attractiveness, excellent hardness and natural appearance together
- Five layered outlook effect and coloring of each different part of the tooth makes the layers of teeth more vivid and realistic

Moulds Selection: Tapering, Square, Ovoid

**Shades:** Classical 16 A-D shades





## The beauty of porcelain teeth, the experience of resin teeth, set the two as one

- Life-like, Three layers and pocelain outlook effect
- Thicker enamel design on posterior, better wear-resistance
- Lastest-generation polymer materials: Double Cross Link material with high molecular weight

Moulds Selection: Tapering, Square, Ovoid

Shades: Classical 16 A-D shades





Satisfy patients' needs by high-quality, long lifetime and reasonable price

- Imported general PMMA raw material, make sure of the good quality
- Labeling patent technology without wax, convenient to use
- Two layers outlook effect with advanced manufacturing technique

Moulds Selection: Tapering, Square Shades: Classical 16 A-D shades

Synthetic Polymer Teeth Synthetic Polymer Teeth

## **KAIJING**



## Overall natural appearance with excellent tooth properties

- Keep crystal clear after grinding and polishing
- Hardness over 25HV0.2 made it with good anti-staining performance

Moulds Selection: Tapering, Short Square, Combination

**Shades:** A2, A3, A3.5





#### An influential and very popular economic tooth in the world

- 2 layers outlook effect for both anterior and posterior
- Excellent shade stability with minimum water absorption

Moulds Selection: Tapering, Square, Ovoid, Short Square

**Shades:** Classical 16 A-D shades





## Long-centric occlusal pattern posterior with 0° and 10° posteriors

- The improved lingualized posterior with pattern
- Comfortable wearing and low revisiting rate

Moulds Selection: posterior only Shades: A1, A2, A3, A3.5



## Package

## **Standard Package:**

- Anterior: 6×1×16/box (6 pcs/card, 16 cards/box)
- Posterior: 8×1×12/box (8 pcs/card, 12 cards/box)

## Optional Package:

- Full Set: 28×1×4/box (4 sets/box)
- Full Set: 28×1/box (single box)
- Full Set: 28x1/box (denture box)

## Loose teeth:

• 20 pcs/mould/shade/box

#### **Teeth Cabinet:**

 6x1x36/drawer for anterior or 8x1x24/drawer for posterior

#### **Accessories**

Teeth Shade Guide





16 A-D world popular shades available for customized 20 shades

16 A-D world popular shades

Teeth Living Mould Guide



Synthetic Polymer Teeth Synthetic Polymer Teeth

# **Duplication Silicone Material**

## A-Silicone for Laboratory

- Duplication of denture moulds
- Control matrix for designing metal implant structures
- Matrix for use in making temporary crown/bridges
- Matrix for the reproduction of gingival tissue

## Advantages

- Easy mixing ratio 1:1
- High fitting and outcoming precision
- High and popular final hardness
- No irritants and nasty smell
- Resistant to high temperature up to 200°C



- 5kg Base + 5kg Catalyst
- 450g Base + 450g Catalyst

## **Indication Scenario Examples**

• Removable full denture with Cold-curing resin for injection technique



Prepare wax pattern



Adapt A-Silicone



Bond teeth



Inject denture base polymers



Get your perfect denture

## • Partial denture temporary restoration for injection technique



Master model



Place enforcing metal inner crown



Wax teeth restoration



Adapt A-Silicone



Finish partia restoration

#### Aesthetic indirect restoration



Master model



Adapt A-silicone



Finish veneer restoration

## **C-Silicone for Laboratory**



- 10kg Base + 40g Catalyst \*5 - 5kg Base + 40g Catalyst \*2

- Duplication of denture moulds
- Control matrix for designing metal implant structures
- Matrix for use in making temporary crown/bridges
- Matrix for the reproduction of gingival tissue

## **Advantages**

- Low deformation rate
- Precise reproduction of detail
- Available in different hardness:

Shore A hardness 90 and Shore A hardness 85

## A-Silicone for Gingival Mask

• Gingval reproduction for implant prosthetic models

## **Advantages**

- Precise detail replication
- Good dimensional stability
- Excellent aesthetic performance



- 2 cartridges (Base+ Catalyst), 50ml each

## **Light Curing Tray & Unit**

— An Ideal Custom Tray Material

## **Light Curing Tray**

- 50pcs/box
- Preformed tray indicated for making individual tray and temporary base plate in dental labs

## Advantages

- Easy handling
- 3-minute fast curing
- High plasticity
- Low deformation rate
- Pleasant mint flavour
- Various choices: pink or blue, thicker or thinner, all available





## Application

## • Making individual tray



Types Features	Light Curing Tray	Self-cured resin Tray	Metal Tray
Operation	preformed → ready for use and time-saving	need mixing and kneading first → complicated and time-consuming	-
Plasticity	soft but with certain strength → easy to trim and shape when opening windows	too soft to work with in dough stage → difficult to trim and shape when opening windows	hard and rigid metal material → difficult to open window
Accuracy	high hardness after curing → low deformation rate ensuring accuracy	existence of contraction → unstable and inaccurate	specific and uniform size → fail to match different oral forms and inaccurate
Smell	mint flavour → pleasant smell	residual stimulative monomer → pungent smell	-



## • Making temporary base plate



Types Features	Light Curing Base Plate	Wax base Plate
Operation	preformed → ready for use and time-saving	need heating first → time-consuming
Accuracy	high hardness after curing  → low deformation rate ensuring accuracy	vulnerable to temperature → unstable and inaccurate

## **Light Curing Unit**

- 1pc/box
- Polymerization of Light Curing Tray and other light curing materials

## **Advantages**



• High polymerization capacity: 3min fast curing of Light Curing Tray

## **Denture Base Polymers**

Through particular multidirectional rotation compounding process, this product is made up by power material of imported high-quality polymethyl methacrylate resin, with cadmium-free inorganic red pigment and bionic stria vascularis added.

This product is clinically suitable for prosthodontics as denture base of patients with hypodontia.

## **Advantages**

- · Easy to polish
- Excellent handling properties
- Blanch Free
- Craze free and solvent resistant
- Good working time
- Cadmium free



## Classification

Туре	Mixing Ratio	Mixing Time	Dough Time	Working Time	Curing Time
Fast Heat Curing	1ml Liquid: 2.4g Powder	1-2mins	14-20mins	8-10mins	20mins
Traditional Heat Curing	1ml Liquid: 2.34g Powder	1-2mins	15-20mins	8-10mins	90mins
Self Curing	1ml Liquid: 2.2g Powder	0.5mins	12-14mins	5-6mins	30mins

## **Delivery forms**

• Shades: Clear, 2S, 2ST, 3ST, V, I

• Powder: 100g/bag, 10bags/box or 1000g/can





100g/bag 10bags/box



1000g/can



**OEM** supply



Stepped Pink Shade Guide



Stepped Colorful Shade Guide

## Shade









## Storage

- Store in a ventilated place, and be protected from naked fire, high temperature and direct sunshine
- Validity: Powder 3 years, Liquid 2 years

## **Handling Procedure**

## 1 Weighing

Liquid& Powder mix Ratio Fast Heat Curing: 1ml:2.4g

Traditional Heat Curing: 1ml:2.34g

Self Curing: 1ml:2.2g



#### 4 Adjusting

Tight the flask by Hydraulic Press Machine



## 2 Kneading&Mixing

3 Working

flask.

Put the Liquid and Powder in the kneading bag, seal it immediately, and mix them evenly with hands. Then leave the mixture under room temperature 23°C for 15 minutes until it becomes dough.

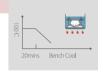
Take the mixture out and fill the

Maximum working time is 10 mins.



## 5 Curing

Fast Heat Curing: Put into 100°C water, keep boiling for 20mins, and then cool down naturally.



Traditional Heat Curing: Put into cold water, boil the water to 100°C in 30mins, keep boiling for 60mins and then cool down naturally.



Self Curing: Can be cured at normal temperature. After the initial curing we suggest putting the flask into 60°C hot water for 30mins to cure completely and then cool

down naturally



Denture Base Polymers

Denture Base Polymers